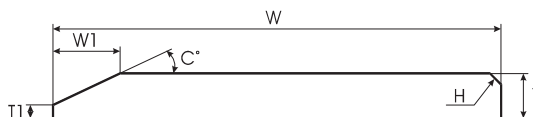


Cutting edges



Grades

SB-40*
SB-50

Certificates

Can be delivered with analysis certificate and hardness certificate upon agreement.

Program of dimensions

Dimension	W	W ₁	T	T ₁	Chamfer C°	Weld Chamfering H	Weight kg/m
38x16*	38 ± 0,8	21	16 ± 0,5	4 ± 0,5	30	-	3,97
52x16*	50 ± 0,8	21	16 ± 0,5	4 ± 0,5	30	-	5,55
78x16*	78 ± 1,0	21	16 ± 0,5	4 ± 0,5	30	-	8,80
100x12*	100 ± 1,5	20	12 ± 0,5	4 ± 0,5	22	-	8,80
100x20*	100 ± 1,5	40	20 ± 0,5	4 ± 0,5	22	-	13,20
102x16*	102 ± 1,5	26	16 ± 0,5	4 ± 1,0	25	-	11,60
125x16*	125 ± 2,0	21	16 ± 0,5	4 ± 1,0	30	-	14,72
150x16	150 ± 1,5	25	16 ± 0,5	4 ± 1,0	25	5x45	17,80
150x20	150 ± 1,5	33	20 ± 0,5	6 ± 1,0	23	5x45	22,10
160x20*	160 ± 1,5	35	20 ± 0,5	6 ± 1,0	23	-	24,15
178x16*	178 ± 2,0	21	16 ± 0,5	4 ± 0,5	30	-	21,40
200x20	200 ± 2,6	30	20 ± 0,8	6 ± 1,1	25	5x45	30,10
200x25	200 ± 2,6	37	25 ± 1,1	8 ± 1,1	25	5x45	37,30
200x30	200 ± 2,6	44	30 ± 1,1	10 ± 1,1	25	8x45	44,10
250x25	250 ± 3,5	37	25 ± 1,1	8 ± 1,1	25	5x45	47,30
250x30	250 ± 3,5	44	25 ± 1,1	10 ± 1,1	25	8x45	56,10
270x30	270 ± 4,0	44	30 ± 1,1	10 ± 1,1	25	8x45	60,90
270x35	270 ± 4,0	50	35 ± 1,1	12 ± 1,1	25	9x45	70,60

*Non standard. Can be ordered from rolling.

Cutting edges with larger dimensions can be cut from plates to desired dimensions with optional chamfering.

Lengths

Standard length 6100 mm.

Tolerances

Chamfering C: ± 2°
Length: - 0 + 100 mm
Straightness: Max. deviation of 2,5 mm/m
max. 10mm/6m.
Surface evenness: Along the rolling direction, a max. deviation of 3,0 mm/m
max 10 mm/6 m.

Surface types

Heat-treated mill finish.

Packing

Banded in bundles weighing a max. of 2 tonnes each.